

Certificate

Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 879/A-19 0009.01

Name and address of the
certificate holder:

**Sommer Fassadensysteme - Stahlbau
Sicherheitstechnik GmbH & Co. KG
Industriestr. 1
95182 Döhlau
Germany**

It is hereby certified that the manufacturer has furnished
proof of the quality requirements according to the test basis.

The mentioned company:

- operates a quality system which ensures that the
manufacture and inspection of the products stated in our
report, are in compliance with applicable technical
standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of
welded products.

Test basis:

EN ISO 3834-2

Audit report no.:

01 202 879/A-19 0009 – 25 SP

Scope:

**The scope of the inspection and other relevant data are
given in the annex to the certificate.**


Manufacturing plant:

see certificate holder

Validity:

The certificate is valid until 2028-05-22.

Cologne, 2026-01-07


Dipl.-Ing. Achim Makowka
Certification Body for welding manufacturers



TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Cologne

M-012-Rev24

Annex

to the certificate according to ISO 3834

Certificate no.: 01 240 879/A-19 0009.01

Name and address of the
manufacturer:

**Sommer Fassadensysteme - Stahlbau Sicherheitstechnik
GmbH & Co. KG
Industriestr. 1
95182 Döhlau
Germany**

Specifications:

EN ISO 3834-2

Scope of production:

Manufacturing of

- Steel- and alu construction or parts for steel- and alu constructions
- Components for machine constructions
- Components for process engineering constructions

Welding process
acc. EN ISO 4063:

111; 131; 135; 138; 141; 212; 783; 786

Material group
acc. CEN ISO/TR 15608:

1.1; 1.2, 3.2; 8.1, 22.3

Responsible welding coordinator
acc. EN ISO 14731:

Mr. Eberhard Vorein; level C (IWE/IIW)

Substitute:

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Remarks:

This annex is only valid in combination with the ISO 3834 certificate and does not replace the supporting documents required under the scope of regulated by law.

Cologne, January 07, 2026

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH
Certification body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev25